



STAR MANUFACTURING INTERNATIONAL, INC.
#10 SUMNER DRIVE, ST. LOUIS, MO. 63143, USA

MATERIAL

FINISH

MODEL NO.

524TG/CHS

PART NO.

SK 1816

DR. SDO CK. DATE 9-20-00

TOLERANCES UNLESS OTHERWISE NOTED
FRACTIONS ±1/64 DECIMALS ±.005 ANGLES ±1°

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REVISIONS

LTR DATE

DESCRIPTION OF CHANGE DR

9-19-00

REDRAWN ON CAD

SO

3/18/02

CHANGE #3 LEADER TO SHOW
CORRECT WIRE IDENTIFIER

BN

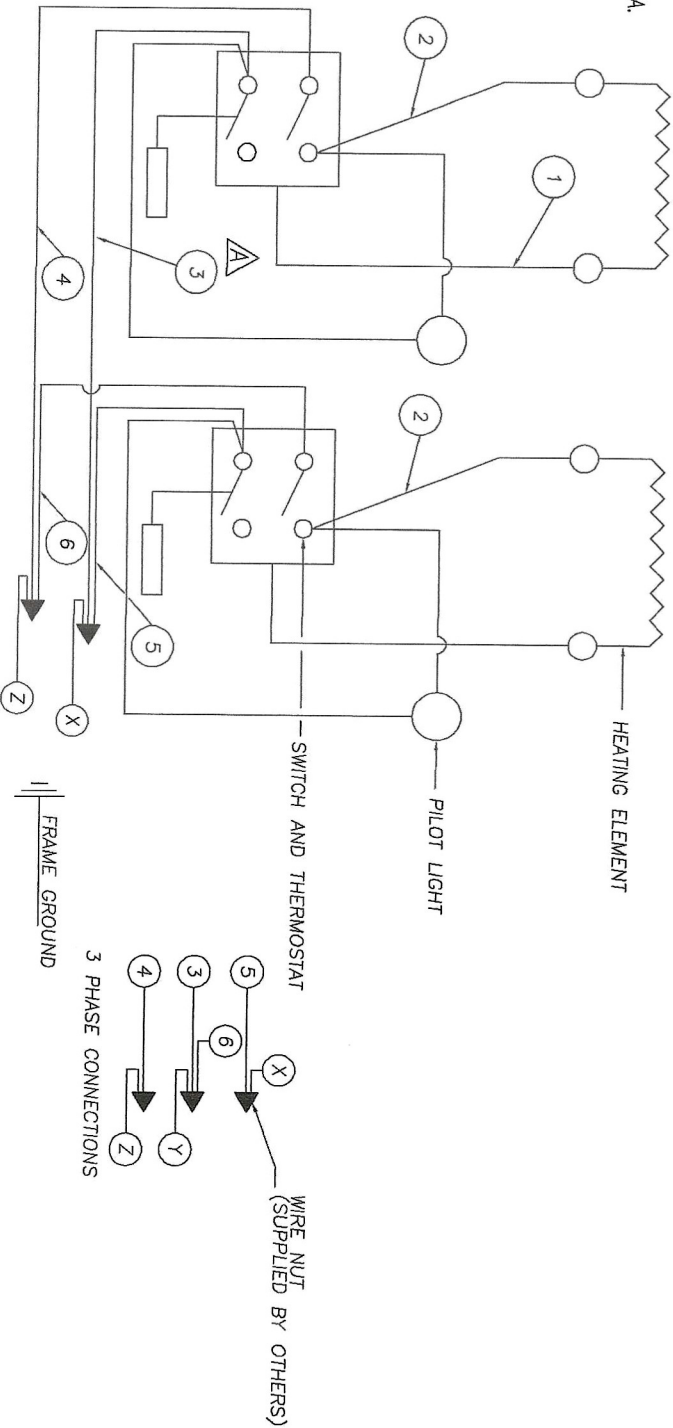
NOMINAL AMPS PER LINE WIRE		240V-3PHASE		208V		240V	
208V-3 PHASE		8000 WATTS		1 PH		1 PH	
X	Y	Z	X	Y	Z		
14.44 AWG #16	24.98 AWG #12	14.44 AWG #16	16.66 AWG #14	28.86 AWG #10	16.66 AWG #14	28.88 AWG #10	33.3 AWG #8

FOR SUPPLY CONNECTIONS USE
GAUGE SHOWN OR LARGER

NOTE:

1) FOR SUPPLY CONNECTIONS USE COPPER WIRE ONLY, SUITABLE FOR
AT LEAST 90°C (194°F).

2) ALL INTERNAL WIRING IS #14 GA.



SINGLE PHASE CONNECTIONS